

Tuesday, 24/06/2008 1:18:08 PM
Linda Lacelle

Process Sheet

| | | | |
|-----------------------|--|------------------|-------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : D-PAD BACK PLATE |
| Job Number | : 40034 | | |
| Estimate Number | : 13390 | | |
| P.O. Number | : | Part Number | : PB6743001185 |
| This Issue | : 24/06/2008 S.O. No. : | Drawing Number | : B67-43001 P.25 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / Type : SMALL /MED FAB | Drawing Revision | : B1 |
| Previous Run | : | Material | : |
| Written By | : | Due Date | : 01/07/2008 Qty: 30 Um: Each |
| Checked & Approved By | : <u>MF 08-06-24</u> | | |
| Comment | : est rev A new issue 08.06.19 EC verified: DD | | |

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6S063

6061-T6 .063 Sheet



Comment: Qty.: 0.0546 sf(s)/Unit Total : 1.6380 sf(s)
6061-T6 .063 Sheet
batch:- 106279 IB 8-6-25

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg B67-43001
Dwg Rev: B1
Prog Rev: B1

IB 8-6-25

(35)

2-Deburr if necessary

08/06/25 (35) hfm

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-6-25

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

08/06/25 (35) counted

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: W19

08.07.02

35

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:18:08 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D-PAD BACK PLATE

Job Number: 40034

Part Number: PB6743001185

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/03 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-03

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

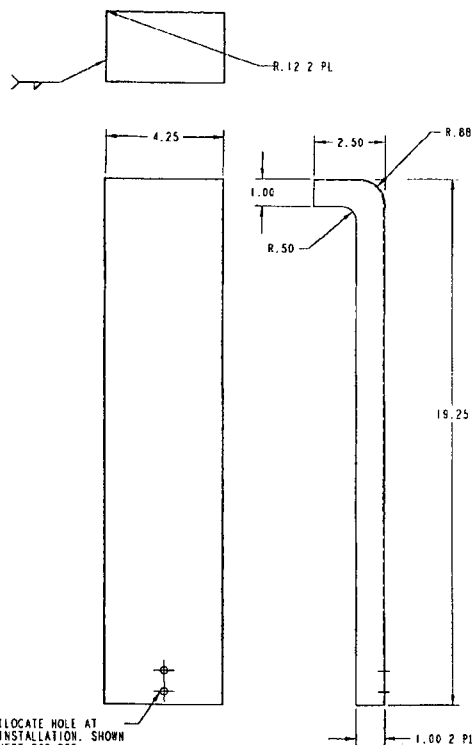
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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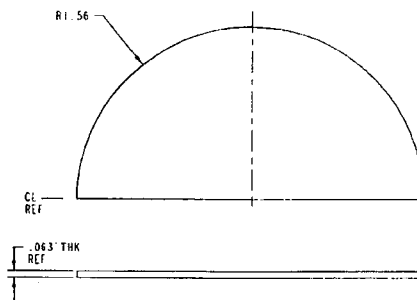
NOTE: Date & initial all entries

RELEASED

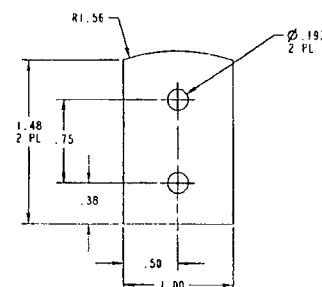


② -69 90 DEGREE COVER PLATE
MATERIAL: .032 THK, 6061-T6, QQ-A-250/11
SCALE 0.500

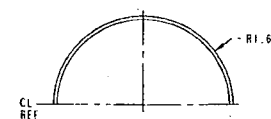
REFERENCE ONLY



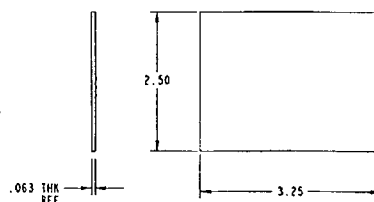
⑧ -339 D-PAD TOP
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



⑧ -193 D-PAD BASE
MATERIAL: .125 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



③ -189 D-PAD FACE
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 1.000



⑥ -185 D-PAD BACK PLATE
MATERIAL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 1.000

#40034

PREMIER AVIATION, INC.
2900 Aviation Parkway, Grand Prairie, Texas 75052
DATE: 08/08/81
CUST: VERRY INC.
DOWNS 81
SCALE: 1/8" = 1"

ORIGINAL

PB 6743001-185

☒ **First Article** ☐ **Prototype**

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |